

# SURVEYOR WITH TURBOSCAN

# **USER GUIDE**

Revision C Objective Imaging Ltd.

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This board contains static sensitive components. Please take the necessary precautions when handling and installing the board, to prevent damage or malfunction.

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# Chapter

# WELCOME TO SURVEYOR

Objective Imaging's Surveyor software integrates high-performance scanning tools in an easy-touse application for creating, viewing, and saving ultra-high resolution mosaic images.

With Surveyor, you can scan a selected area or an entire slide quickly and accurately, and then effortlessly relocate to areas of interest with a simple click. Additionally, with the optional Navigator module, it is possible to define multiple workspaces and scan areas each of which retains a unique identity and distinct operational parameters. The combination of Surveyor and Navigator offers complete versatility and control of multi-specimen scanning and is particularly well suited to use with a multi-slide stage.

Surveyor's ability to generate high-resolution mosaic images provides a powerful and novel method of visualising a specimen. The specimen overview is an aid to understanding the relationships between microscopic features and overall structure.

Once you have created a scanned mosaic, you can save your specimen's details as a workspace, or export the full-resolution mosaic for use with image publishing and analysis packages.

Our software has been carefully designed to offer a comprehensive range of facilities with a strong emphasis on versatility and ease of use. With minimal experience it should be possible to produce excellent mosaic images.

Good results depend, however, on the system being well configured and set-up and on the user becoming reasonably familiar with the available facilities and functionality.

The principal purpose of this manual is to provide practical guidance on configuration, set-up and use of Surveyor and Navigator. Although manuals such as this are typically referenced occasionally for advice on a specific question, it is strongly recommended that new users read sections 1-3 completely.

# Configurations

A number of different configurations of hardware and software are possible and these are closely interrelated. The diagram and notes below illustrate the options.

#### Table 1. Surveyor and Turboscan Configurations.

- indicates that the item is software
- O shows that the item is hardware

Items shown in **bold** are essential

Items shown in *italics* are strongly recommended but not mandatory

JRVEYOR	<ul> <li>Suitable laboratory or research grade microscope</li> <li>OASIS-4i 4 Axis PCI Automation Controller</li> <li>Stepper motor driven XY scanning stage</li> <li>Motorised Focus adaptor or suitable motorised Z in microscope</li> <li>High specification PC</li> <li>Cables (dependent on stage, focus and camera type)</li> <li>Surveyor Software</li> <li>Image acquisition module for Surveyor</li> <li>OI-JOY3 joystick module or Leica Smart Move controller</li> <li>RS422 linear encoders for X and Y axis</li> <li>Navigator Software Module for Multiple Scan Control</li> </ul>			
S	FIREWIRE DIGITAL CAMERA	VIDEO CAMERA		
	<ul> <li>OASIS-DC1 Digital camera interface module</li> <li>Trigger cable</li> <li>Turboscan Software</li> </ul>	<ul> <li>NTSC or PAL Video Camera</li> <li>Supported Framegrabber</li> <li>OASIS-AF video and AF module</li> </ul>		
	FIREWIRE DIGITAL CAMERA	VIDEO CAMERA		
TURBOSCAN	<ul> <li>Supported firewire camera</li> <li>Digital autofocus (requires OASIS-DC1)</li> </ul>	<ul> <li>Note : Video camera must be capable of shutter speed of at least 1/4000<sup>th</sup> second</li> <li>Turboscan Software</li> <li>OASIS-AF video and AF module</li> </ul>		



# INSTALLATION

Before attempting to install the Surveyor application, the OASIS-4i automation controller hardware and drivers should already have been installed and verified. Similarly, the camera manufacturer's software and drivers should have been installed. To do this, follow the separate OASIS-4i installation notes provided with the controller.

These notes explain the procedure that should be followed to install your Surveyor software and associated components. Please read them completely before starting.

# Installing Surveyor and Associated Components

When the supplied CD is inserted it will automatically load the Installation Menu (Fig. 1 below). The sequence of the menu items should be followed to complete the initial installation. Although Surveyor will run under all modern versions of Windows (Win98, ME, 2000 and XP) it is recommended that Windows XP Professional is used.

Surveyor Instal	lation
$\mathcal{D}$	Surveyor Installation Objective
$\square$	Install Surveyor and Supporting Components
	Matrox Meteor II Driver
	Installation Notes
	Exit
Fig. 1	



This option will run an installation procedure automatically transferring all necessary files and software elements to a designated folder on your computer's hard drive. For the default installation simply press "Next" at each displayed dialog during the installation. For first time installation it is strongly advised that the user accepts the defaults.

#### Special Condition : Windows 98

If Windows 98 operating system is installed, Surveyor requires that Microsoft DirectX8.1 is already installed on the system. If it is not then it will be installed and the system restarted. After system restart, press "Install the Surveyor Application" again.



This option presents the dialog shown below (Fig. 2), allowing the user to specify which drivers should be installed dependent on the hardware to be used.

0	
$\mathcal{D}$	Opal Camera Support Objective Imaging
$\frown$	Install QImaging QICAM Digital Support
	Install JVC KY- F1030 OHCI FireWire Support
	Install Matrox Meteor II Support
	Install Leica DFC Support
	Exit
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In all cases the software drivers that came with the camera or framegrabber should already have been installed, following the manufacturer's instructions. This is checked before the Objective Imaging driver is installed. If it is detected that the manufacturer's driver software has not been installed an appropriate warning message will be issued. An example is (Fig. 3) is shown below.



If the manufacturer's software has been properly installed the following informational message (Fig. 4) will be displayed before installation of the Objective Imaging driver.



Fig 4

# Chapter 3

# **SURVEYOR OVERVIEW**

Surveyor was designed to provide fast and flexible automated scanning for microscopy. You can easily design and execute various types of scan patterns and quickly create mosaic images of all or part of your specimen.

Drop Down Menus Edit View Control Image Scan Window 0pen Save Lenses Navig... Setup Image Toolbar ) Halt **%** Help ► Scan Main Toolbar Scan: Reduction Factor = 1 🕴 🐼 🖶 🖬 🖬 🛤 🛤 📰 **1** X 🕅 🖳 ► ► ■ ◀ ₩ 📮 🕑 👒 🛰 🐂 🤟 🗖 🔍 🖑 🐗 🎙 Scan Window Toolbars Live Image Sm Soft Joystick ... Scan Window (Map View) Ø 20> 🔆 🏘 🖏 🍓 🗟 15:3 🛃 start C:\DownLoad

Let's start by identifying the key elements of the user interface (Fig. 5).

Fig 5

The Surveyor user interface has two primary windows. The first of these is the "Scan Window" contains everything connected with the scan and the resulting mosaic image. This includes, at the top of the Scan Window a double row of tool icons with which to control scan settings and execution.

Within the Scan Window two different "Views" of the scan may be chosen. The first of these, as shown above (Fig. 5), is called the "Map View".

In this view the entire selected scan area is shown scaled to fit within the display part of the window. The alternative "View" available is called the "Stage View" and this is shown below (Fig. 6).



#### Fig. 6

In the "Stage View" the display portion of the Scan Window contains a representation of the entire stage. The total possible stage travel area is surrounded by a hatched border to indicate the soft and hard limits of travel.

The actual current position is indicated by the small green "crosshair" symbol and above and to the left of this is a representation of the selected scan area, scaled relative to the entire stage area. This view can be very useful when selecting scan areas and locating the specimen, especially when large or multi-slide stages are used. The Stage View is used extensively with the Navigator software module.

Switching between the Stage View and the Map View is simply a click on the appropriate toolbar icon as shown above.

The second primary window is the "Image Window". This displays the live image as received from the camera fitted to the microscope. This "Image Window" allows you to see, live on-screen, exactly what would be visible through the eyepieces on the microscope.

Surveyor combines automated scanning with digital image acquisition to allow you to capture images during the scan and create a mosaic image of the specimen. Each field of view (as shown in the Image Window) becomes a "tile" in the mosaic, allowing you to see a survey overview of your specimen in the Scan Window's map display.

Using the Scan Window's tools, you can easily use the mosaic image as a map for relocating the stage to interesting regions or more accurately defining an area to be scanned at another magnification.

In addition to the core functions associated with defining and executing scan patterns and generating mosaic images, Surveyor also provides a range of facilities to save, restore and print images and other system elements.

The final element in the user interface, and one which provides easy and intuitive control of the main aspects of microscope automation, is the "Soft Joystick" (Fig. 7). This is discussed in more detail later in this manual.



# **THE TURBOSCAN OPTION**

Surveyor was designed to produce high quality mosaic images easily and quickly. The emphasis in developing Surveyor was placed on simplicity of use and quality of results.

A recent technical innovation has, under some circumstances, enabled scanning and mosaic image building to be performed at significantly higher speed than is possible with "conventional" scanning technology. There are some restrictions on the physical system configuration that is appropriate and these are detailed in separate technical notes.

This ultra fast scanning capability is an optional extension to Surveyor and gives an approximately fourfold increase in scanning speed. If the option is enabled the operator may

select whether a particular scan is to be performed as a "Turboscan" or a standard scan. This mode selection can be set as a default and may easily be changed.

Although the resulting mosaic images will be virtually indistinguishable, there are some significant operational differences that should be considered. For technical reasons when running in "Turboscan" mode only a rectangular scan pattern may be used and it is not possible to apply autofocus or pause during a scan execution.

Whilst it is not possible to apply conventional autofocus or pause during "Turboscan" execution, a facility exists within Surveyor to apply "Predictive Focus" correction as the scan progresses. This facility automatically adjusts focus during the scanning process based on the calculated plane of the specimen. For more details of setting up and using this facility see the appropriate section of these notes or the Surveyor Help facility.

# Chapter

# **GETTING STARTED**

In later sections this manual provides detailed explanation and examples of all the functions and settings that exist within the Surveyor software. For new users, however, it is often useful to start by following a simplified set of guidelines that will enable a scan to be successfully defined and executed. That is the purpose of this section.

The following steps are recommended:

- 1. Checks to make before starting
- 2. Calibration and set-up
- 3. Defining and Running the scan
- 4. Using the map tools

### Checks to make before starting

The Surveyor software provides sophisticated and fast control of stage automation, focus and image acquisition. In order to achieve good results it is essential that all the necessary components (both hardware and software) are present and correctly installed.

Instructions for installing OASIS hardware are contained in the printed "Installation Guide" provided with each OASIS-4i controller. This is also supplied as a PDF file on the Installation CD.

Instructions for installing the Surveyor software and also the necessary framegrabber or digital camera support are provided at the start of this manual. It is essential that these are followed precisely to ensure that the software components are correctly installed.

Check that all cables and connections are correctly fitted and use the OI Configuration Wizard and OASIS application (supplied on the OASIS Installation CD) to configure and confirm the functionality of system components.

When starting Surveyor for the first time it is possible that an error message will be displayed if the configuration and settings are detected to be incorrect.

Possible messages and their cause are shown below :





This message (Fig. 8) indicates that the software cannot establish communication with the OASIS controller. This means either that the OASIS card is not present or that it is incorrectly inserted into the PCI slot of the PC. If present, ensure that the card is fully inserted into the PCI slot. The software cannot function (other than in simulation mode) without an OASIS card.

Another possible message is shown below (Fig. 9) :





This message indicates that the software has not detected the code in the OASIS flash memory that authorises use of the software. If you see this message it is necessary to contact your vendor for the licence code. Installing a licence code is a quick and simple process and details will be provided with the code. In addition to the potential error messages shown above there is also a group of possible error messages relating to camera status. The actual error message displayed will vary depending on the exact type of camera for which the system is configured. If no camera has been selected, the user will be prompted to select the correct model of camera from the dropdown menu "Image".

Some special conditions exist which apply to configuring of video cameras. These are covered in a special section (Appendix B) at the end of this manual.

# **Calibration and Set-up**

Note that the two main windows of the Surveyor can be resized. The contents will be automatically rescaled to fit the size set. All dialogs, including the Soft Joystick, can also be moved to a position on the screen of the user's choosing. When the application is closed down the size and position of each window and dialog will be remembered and these settings will be applied the next time the application is launched.

It is now time to set up the system in preparation for your first scan following the steps shown below :

- 1. Set-up the camera.
- 2. Initialise the stage. Before the software is used for the first time the system does not "know" where the stage is positioned. For this reason the Stage View window is shown in grey. Initialisation is done by going to the "Control" Menu at the top of the Surveyor window and selecting the "Stage" and "Init" options. The system will issue a warning before the initialisation starts.
  Please ensure that the microscope objectives and condensor are well clear of the stage and that nothing will obstruct the stage over the full range of its travel.
- 3. Once the initialisation is completed the stage will be positioned at the centre point of its

travel. Press the "Stage View" button -

- 4. Your display should now look something like Fig. 10 (below).
- 5. Note that the Scan Window now represents the entire area of travel of the stage. The small green "crosshair" graphic in the centre of the stage area indicates current position. The

"hatched" area around the periphery of the stage travel area indicates the setting of "soft" limit switches.

6. Using a joystick, trackball or the "Soft Joystick", move the stage until the specimen is beneath the objective. Set appropriate microscope illumination and focus until you have a good image in the image window on the display (top right).



Fig. 10

- 7. When the software is first installed a default set of objective lenses is loaded. From the "Control" drop down menu select the "Define Lens" option. With this you can either modify the default lenses or create new ones to suit your actual microscope configuration. See the detailed documentation of this process in section XXX.
- 8. It is necessary for each objective to be separately calibrated. Calibration is the process whereby a spatial value in microns is determined for a camera pixel. The accuracy of this microns/pixel conversion factor is critical to achieve good quality stitching in the mosaic image. See the detailed documentation of this process in section XXX
- 9. Finally, it is necessary to set-up a few default values before your first scan. Go to the large

"Setup" icon near the top of the display - Setup and select the "tab" labelled "Actions". This will present a dialog like the one below (Fig. 11) :

Setup ? 🗙
Actions Scanning View
Select Scanning Mode         ○ TurboScan         ● Standard Scan         ✓ Show Select Scan Mode Dialog on Run
Select the Actions to Perform at each field in the scan Acquire Image Use ZStack Method Image Format BMP
<ul> <li>Pause for a specified length of time         <ul> <li>Length of pause (seconds):</li> <li>Display a message prompt</li> <li>Prompt:</li> <li>Click OK to move to the next field</li> </ul> </li> </ul>
OK Cancel Apply Help

Fig 11

- 10. Enter settings as shown above and press "Apply" button.
- 11. You are now ready to start Scanning !!

# **Defining and Running a Scan**

There are many different ways in which users can determine where to scan, but the following notes describe a simple and effective way to get started.

1. Select your LOWEST powered objective, previously calibrated (above).



2. Set the Map window to the "Stage View" by using the **button**.

- 3. Using the joystick, Leica SMC or Soft Joystick manoeuvre the XY stage to a position where a portion of the specimen is beneath the objective and thus visible in the live image window. Ensure it is reasonably in focus.
- 4. On the Stage View you will see that the small green crosshair graphic moves as you move the stage in X and Y, always indicating the current position.



5. Select the scan define tool and use it to draw a small area around the current position as shown in Fig 12 (below).



Fig 12



6. Now switch to the Map View by clicking on the button. Your screen will look something like Fig. 13 (below).

Surveyor		
Pile         Collection         Pile         Collection         Pile         Pile <td>😳 🤶</td> <td></td>	😳 🤶	
Scan: Reduction Factor = 1		🖞 Live Image
		🔹 🐼 🏭 🖬 📬 📮 🗱 🗉
,   <b>□</b>   ⊕    ♥   & <sup>1</sup> 2 <sup>1</sup> 6 <sup>1</sup> 6 <sup>1</sup> 6 <sup>1</sup> 6 <sup>1</sup> 7		
		42
		N A
		 ATT A
		115.A
		🛃 Joystick 🔳 🗖 🗙
		● ×=+70330.500
		Y = +15288.300           Z = -76.670
		U 20× _
Zoom: 1:1 XY = [ 73.820, 18.169] mm T	iles = 0 (0.0 MB) Pattern Fields X = 10, Y = 11, Total = 110	

Fig. 13



- 8. If the Turboscan option is installed and enabled, you may now see a dialog asking whether you wish to use Turboscan or Standard Scan. You may choose either but it is probably best to start by using "standard" scanning to ensure that everything is working satisfactorily before trying Turboscan mode. If the Turboscan mode is not installed, then the scan will simply start without a prompt.
- 9. Let the scan complete as indicated by the progress bar.
- 10. When the scan is completed it should look like the example below (Fig. 14).



Fig. 14

# **Using the Map Tools**

By now you should be starting to feel comfortable with the basic principles of defining and running scan patterns. It's time to try a few new things. Why not try out the following :



- a. Turn the Pattern Borders off and on using the button
- b. With the borders set off, select the "MoveTo XY Position" tool Click on the scanned area. You will see that the microscope stage is immediately moved to the indicated position and the live image display shows the area selected.

c. Now try the Zoom tool - Clicking on the scanned area with the left mouse button will increase the zoon factor, whilst using the right mouse button will decrease it. If you have a mouse with a centre wheel or button, a double click on this will return to the original unzoomed state.



- d. Now, with the map zoomed try the "Pan" tool -
- e. Try out the other tools to see what they do. If you need information, read the appropriate section of this manual (below).

This section has been designed to help a new user get started. It does not cover every aspect of the software or all the functions available. Hopefully, if it is followed, the user will have gained some confidence and understanding of how to set up and use the basic facilities.

There are a few points of general guidance that can usefully be mentioned at this point :

- 1. All the tools, including the "Define Scan Area" tool, can be used equally on either the Stage View or the Pattern View.
- 2. It is worth taking your time to explore and understand the many facilities available and to read the remainder of this manual as needed.
- 3. Once you have done a few scans and examined the accuracy of stitching (by zooming and examining image tile borders), you may need to make further fine adjustments to calibration to achieve the best possible results.
- 4. At the end of this manual is a section which suggests likely reasons for commonly occurring problems.



# ALIGNMENT AND CALIBRATION

Precise calibration of each lens is a key pre-requisite to achieving good mosaic tile stitching. The dialog (below) has been designed to offer a comprehensive and easy to use set of functions.



The proposed way to perform lens calibration is described below. Note that if you have linear encoders these should be turned ON (Control Menu / System Properties / Stage). Note also that the best results, especially in correcting camera rotation, are achieved by starting with calibration of the highest powered objective and working downwards. Finally, it is worth remembering that physical conditions can alter over time and systems are susceptible to dirt, heat, vibration etc. For this reason it is worth periodically checking the calibration to ensure that it remains accurate.

# Setting an approximate calibration value

- 1. Maximise the live image window and select "Calibrate Lens" from the "Control" Menu. A menu similar to that shown above will be displayed.
- 2. Move around the sample using Joystick, Smart Move Controller or Soft Joystick until you find a small but distinctive particle. Ensure it is really part of the specimen (not dust) and focus it. Then position it in the top left green ring.
- 3. Press the top left "SET" button in the Calibration section of the dialog. This will change from a question mark to a tick.
- 4. Now move the particle to the bottom right green ring and press the bottom right "SET" button. The calibration value (in microns per pixel) will be calculated and shown.
- 5. You now have an approximate calibration value. Use the top left directional arrow button to return the particle to the top left green ring. If it is slightly mis-positioned use the Soft Joystick nudge buttons to place it in the centre of the green ring.

### **Correcting camera rotation**

- 1. A primary cause of poor calibration and resulting poor image stitching is rotation of the camera relative to the stage. Even a rotation of 0.1 degrees will have a significant adverse affect on image stitching.
- 2. The alignment section of the calibration dialog is designed to allow rotation to be visually identified and corrected.
- 3. Starting with the particle in focus and positioned in the top left green ring, check the Horizontal box and press the "ALIGN" button. This will cause the system to repeatedly drive the particle from the top left green ring to the top right green ring and back again. As

each move is made the top 2 small images will be updated to show exactly where the particle goes relative to the crosshair.

- 4. Whilst the align process is active, very gradually rotate the C-Mount adaptor until the 2 images are identically aligned relative to the green cross hair on each image.
- 5. Once you are satisfied that the horizontal alignment is as near perfect as possible, gently tighten the "C" mount grub screw to lock the camera in position, taking care not to cause any movement.
- 6. Now confirm that the rotation is correct by performing the same test on the Vertical axis and finally, by checking both the Vertical and Horizontal axes, check that all 4 images are identically aligned.

Calibrate Lenses Set calibration for this objective and mag changer Auto Calibrate lens combination: 20X+1.0X Select... Alignment Rotate Camera to achieve best alignment Horizontal Align Vertical Calibrate using Stage Drive an object into each circle and select the corresponding "Set" button Set ٠ 1 -0.089002 -0.093174 Rotation: Set Drive an object into the top left circle and press Calibration "Auto Calibrate". Adjust the camera to minimize rotation angle. The images above should Microns per Pixel X: 0.233333 Update show the same image when the calibration is Map correct Microns per Pixel Y: 0.232905 Auto Calibrate 0K Cancel Apply Help

An example of a reasonably well calibrated objective (prior to auto-calibration is shown below.

The entire process of aligning the camera is not easy but it is well worth taking the necessary time and effort to get it near perfect as this will have a major impact on the quality of stitching that can be achieved.

## **Auto-Calibrate**

Once the first 2 steps have been satisfactorily completed you are ready for final fine

adjustment. This is an automated function.

- 1. Again position a small and distinct particle in the top left hand green ring.
- 2. Press the auto-calibrate button. The system will drive the particle most of the way towards the top right green ring in a single step and then complete the move in a series of much smaller steps. It will then return to the top left ring and repeat the process by moving this time to the bottom left ring. During this process the system is automatically measuring and making fine adjustment to the calibration value. On completion of these two operations the system will drive to each or the 4 rings in turn and will then present the 4 images acquired together with the calculated degree of rotation detected.

If all 4 images are near identical and the rotation factor is very small (certainly less than 0.05 then the lens is well calibrated and the stitching results should be good.

# The "Update Map" Function

This is a new facility that allows the user to empirically "fine tune" the calibration value by visually assessing the effect of a change on the stitching in a real mosaic.

- 1. Firstly, define a small scan area on the specimen a 4 x 4 pattern is adequate and perform a standard scan. Now zoom on the mosaic until you have the boundary where 4 fields meet in the centre of the map window.
- 2. Make a note of the exact X and Y calibration values shown in the calibration dialog.
- 3. Now manually change one of the values by a small amount and press the "Update Map" button. You will see the map redrawn to reflect the changes calibration value. If no movement of the field boundaries is evident when a small change is made it is because the change in value is too small to have an effect. In this case, make a slightly larger change and retry.
- 4. Continue changing values and assessing the impact on the stitching until no further improvement is possible.
- 5. When you are satisfied with the result on the tile stitching, press the "Apply" button for the new values to take effect.



# SURVEYOR DIALOG DESCRIPTIONS

# **Configuration and Set-up**

#### **System Properties**

This dialog allows general settings to be changed for stage and focus. Note that these are default settings and may be overridden by lens specific values set in the "Define Lens Automation" dialog.

#### System



The System tab is informational and details the current configuration of the OASIS controller.

#### Stage

System Properties			
System Stage Focus			
Enabled:	X Axis Yes ₩	Y Axis Yes ∰I	Initialize
Cruise Speed:	150 🚊	150 😳	
Acceleration:	1 - Normal 💌	1 - Normal 💌	
Lead Screw Pitch (mm):	2.000	2.000	
Backlash Correction:	Enabled	Enabled	
Joystick:	🔽 Enabled	🔽 Enabled	
Joystick Drive Sense:	Reversed	Reversed	
Initialized:	Yes	Yes	
Motor Detected:	Yes	Yes	
Microstepping:	40000	40000	
Encoders Fitted:	Yes	Yes	
Encoder:	🔽 Enabled	🔽 Enabled	
Encoder:	Auto Correct	Auto Correct	
Encoder accuracy:	microsteps	microsteps	
	OK	Cancel App	ly Help

Setting	Description	
Enabled	The axis is present and available for use.	
Cruising speed	Sets the target cruise speed for the axis. Possible values are 1-255.	
Acceleration	The currently selected acceleration ramp table. Four tables are available: Slow, Normal, Fast, and User.	
Lead screw pitch	The displacement per revolution of the axis, in mm.	
Backlash correction	Enables backlash correction, ensuring the end point of each movement is approached from the same direction. This is achieved by slightly overshooting the desired position when moving in one direction, then returning to the position from the opposite direction. Movements from the opposite direction are unaffected. The amount of overshoot is specified in the flash memory and can be set using the OASIS Flash Memory Setup application.	

Setting	Description
Joystick	Enables control of the axis via joystick inputs.
Joystick drive sense	Reverses the direction of movement for joystick deflections.
Initialized	Indicates whether the coordinate system of the axis has been defined.
Motor detected	Indicates whether a motor has been detected on the axis.
Microsteps per rev	Indicates the current microstepping resolution for the axis.
Encoders Fitted	Indicates whether X and Y axis encoders are fitted to the stage.
Encoders Enabled	Checkboxes allow encoder to be enabled or disabled.
Encoder Auto Correct	Allows enabling of closed loop operation for encoders.
Encoder Accuracy	Defines precision of closed loop movement, in microsteps.

Remember that the "Apply" button must be pressed for settings changes to take effect.

#### Focus

System Properties		X
System Stage Focus		
Enabled: Cruise Speed: Acceleration: Step Size (µm): Backlash Correction: Joystick: Joystick Drive Sense: Initialized: Motor Detected: Microstepping: Encoders Fitted:	Z Axis Yes 150 0 - Slow 0.00250000 Enabled Reversed Yes Yes 40000 Yes Enabled	Controller: OASIS-4i
	ОК	Cancel Apply Help

Setting	Description	
Enabled	The axis is present and available for use.	
Cruising speed	Sets the target cruise speed for the axis. Possible values are 1-255.	
Acceleration	The currently selected acceleration ramp table. Four tables are available: Slow, Normal, Fast, and User.	
Step Size	The distance travelled in microns for a single microstep.	
Backlash correction	Enables backlash correction, ensuring the end point of each movement is approached from the same direction. This is achieved by slightly overshooting the desired position when moving in one direction, then returning to the position from the opposite direction. Movements from the opposite direction are unaffected. The amount of overshoot is specified in the flash memory and can be set using the OASIS Flash Memory Setup application.	

Setting	Description
Joystick	Enables control of the axis via joystick inputs.
Joystick drive sense	Reverses the direction of movement for joystick deflections.
Initialized	Indicates whether the coordinate system of the axis has been defined.
Motor detected	Indicates whether a motor has been detected on the axis.
Microstepping	Indicates the current microstepping resolution for the axis.
Encoders Fitted	Indicates whether an encoder is fitted.
Encoders Enabled	Checkboxes allow encoder to be enabled or disabled.

### Lenses

#### **Define Lens**

This dialog allows the user to define the objectives and magnification changers to be used on the system. In order for an objective to be used it must firstly be defined and then calibrated.

Note that lenses may be added or removed and their sequence in the list can be altered to suit user preferences. Note also that this dialog allows the user to specify whether changing objectives is to be performed manually or by a supported automated turret changer.

#### **Objectives / Mag Changer**



Setting	Description
Lens Name	Any desired name can be given to an objective.
Magnification	Enter the magnification of the lens – currently this value is not used in system calculations.
Position	The relative position of the objective in the turret – currently this value is not used in system calculations.
Numerical Aperture	If a value is entered it can be used to automatically calculate

appropriate Z movements in some operations such as autofocus.

#### **Select Lens**

This dialog allows the user to select the objectives and magnification changers to be used on the system. In order for an objective to be used it must firstly be defined and then calibrated.

Simply choose the combination of Objective and Mag Changer that matches the physical conditions on the microscope. If the objective has not been calibrated a warning message is displayed. The lens must be calibrated before use.

Select Lens	×	
Select the objective lens an are currently in use on the m	d mag changer lens that nicroscope.	
Primary Objective Lens:	Mag Changer Lens:	
₩5× ₩ ₩10× ₩	⊖ Samba ⊖ 1×	
	€∰ 1.0×	
X,Y Cal = [0.23318, 0.23330] μm/pixel		
ок с	ancel Help	

# **Define Lens Automation Settings**

This group of dialogs allows the user to define the values appropriate for each discrete objective defined on the system. Although it is not possible to stipulate the correct settings for every possible objective, it is generally the case that high powered objectives will require slower axis speeds and smaller travel ranges than lower powered objectives.

It is important to set reasonable values to avoid motor stalling and to achieve consistent and reliable operation.

#### Stage

Define Lens Automat	ion Settings	X
Objectives:	Stage Focus Autofocus Advanced	
	X-Axis Cruise Speed	
U00 X willy Lens8	Y-Axis Cruise Speed 29 %, 7.463 mm/sec	
	X-Axs Ramp Normal 💌	
	Y-Axs Ramp Normal 💌	
	Use same values for X and Y	
	OK Cancel Apply Help	

Setting	Description
X-Axis Cruise Speed	Use the scroll control to adjust the cruise speed from 1-100% of the setting previously defined in the System Properties Stage dialog. The actual travel in mm/sec is displayed.
Y-Axis Cruise Speed	Use the scroll control to adjust the cruise speed from 1-100% of the setting previously defined in the System Properties Stage dialog. The actual travel in mm/sec is displayed.
X-Axis Ramp	Set the required ramp (acceleration profile) for the axis. There are 4 possible values : Slow, Normal, Fast or User.

Setting	Description
Y-Axis Ramp	Set the required ramp (acceleration profile) for the axis. There are 4 possible values : Slow, Normal, Fast or User.
Same values for X and Y	Check this box to make any value entered by applied to both axes. This is normally desirable.

#### **Focus**

Define Lens Automat	on Settings	×
Objectives:	Stage       Focus       Autofocus       Advanced         Z-Axis Cruise Speed <ul> <li>29 %, 0.373 mm/sec</li> </ul> Z-Axis Ramp       Normal	
	OK Cancel Apply Help	

Setting	Description
Z-Axis Cruise Speed	Use the scroll control to adjust the cruise speed from 1-100% of the setting previously defined in the System Properties Focus dialog. The actual travel in mm/sec is displayed.
Z-Axis Ramp	Set the required ramp (acceleration profile) for the axis. There are 4 possible values : Slow, Normal, Fast or User.

#### Autofocus

The system offers a number of different methods of performing an autofocus operation but these have basic similarities. For each image received from the camera a "Focus Score" is

automatically calculated based on the sharpness of edges (gradient) detected in the image. The point of best focus is determined to be that where the focus score is highest. In each method the speed at which Z is driven is automatically calculated based on the numerical aperture of the lens, if this was entered when the lens was defined. If the numerical aperture was not entered, default values are used.

There are 6 possible methods, described below. Note that in all cases the best results will be obtained where Z backlash has been enabled.

- 1) Coarse Autofocus Sweep. This method drives through the defined range using a speed that ensures that a focus score is acquired at intervals 4 times greater than the calculated focal depth of the objective. This is a fast method that gives an approximation of the best focus position.
- 2) Fine Autofocus Sweep. This method sets the speed such that focus score intervals are half of the focal depth of the objective. This is slower but 8 times more precise than the coarse method.
- 3) Coarse Followed By Fine. This method performs a coarse autofocus followed by a fine autofocus. The range of the fine autofocus is set by the distance represented by 5 coarse focus scores, the centre of which is the coarse peak.
- 4) Coarse Plus Peak Search. This method performs a coarse autofocus operation followed by a local search for a peak. The local search moves in one direction and monitors the focus scores received until it they worsen. At this point the direction is reversed until a peak focus score is detected.
- 5) Fine Followed By Peak. This method performs a fine autofocus and follows it with a local peak search as described above.
- 6) Peak Search. This method only performs a search for a peak using the technique described earlier.

Note that the autofocus dialog has an "Autofocus" button which allows the user to try the values set and assess the result before confirming the settings.

The graphical representation of the focus scores and the selected peak position is also useful in confirming that suitable values have been entered. If the autofocus operation results in a Max-Min value less than the Focus Score Range Limit, it will be shown as "Failed." In this case, try altering some of the parameters elsewhere in Define Lens Automation Settings (such as Z speed), increase the range, or try an alternative method.

Define Lens Automat	ion Settings	×
Objectives:	Stage       Focus       Autofocus       Advanced         Autofocus       Method       Coarse Autofocus       Sweep       ▼         Range (μm)       80.0000       Autofocus       ▼         Focus       Score       Range Limit       2500         Focus       Procus       Procus       2500         Max - Min = 4516191       Status = 0K       ↓	
	Focus score 4229941	

Setting	Description
Autofocus Method	Select one of the 6 supported methods described above.
Range	Set the required range in microns over which the Z axis will be driven. An entered value of 100 microns, for example, will drive 50 microns above and 50 microns below the origin position.
Focus Score Range Limit	This value is intended to avoid false autofocus results such as might be caused by noise or blank fields. It is recommended to find a blank field, perform an autofocus operation and then enter a value in this variable that is twice the Max – Min value shown.

#### Advanced

Define Lens Autor	nation Settings	×
Objectives:	Stage   Focus   Autofocus Advanced   Lamp:	- 50%
	Aperture:	50%
₩ willy ₩ Lens8	Top lens in place Parfocality: 0.000 Not Se	et Set
		Clear
	OK Cancel Apply	Help

This dialog is primarily for use by experienced users especially where there is an automated microscope.

Setting	Description
Lamp	Adjust the slider to set the default intensity of illumination for the chosen objective.
Aperture	Set the required level of aperture opening using the slider bar.
Parfocality	Adjust the Z position until the chosen lens is in focus and press the "Set" button. The amount of Z offset is automatically calculated and will be applied each time the lens is selected.

## Scan

These dialogs define the detailed conditions that apply to the execution of a scan.

#### **Scan Setup**

These dialogs define the detailed conditions that apply to the execution of a scan.

#### Actions

This dialog defines the primary conditions applying to a scan



Setting	Description
Acquire Field of View	Checkbox which controls whether thumbnail images are acquired to display in map view.
Thumbnail Reduction Factor	Specifies the level of compression applied to thumbnails.
Turboscan / Standard	Specifies the basic type of scan to be performed.
Show select scan mode dialog on run	Determines whether selection of scan mode will be shown before scan commences.
Pause for a specified length of time	Option to pause during standard scan mode for specified length of time
Display message prompt	Specifies message text to be displayed during pause

#### **Turboscan Settings**

This dialog is presented when the "Turboscan Settings" button is pressed in the Setup / Actions dialog (above).

This is provided to allow users to make very fine adjustments to a Turboscan in order to improve image tile alignment and focus. With a small scan area run Turboscan then zoom at the junction of 4 tiles. Make a small adjustment using the XY correction box in the dialog and re-run the scan (still zoomed) to see the impact of the change. Continue to make small changes until no further improvement is possible.

Settings Dialog
Backlash Correction
XY Correction 0 📑 nms
Z Correction 0 📑 nms
Optimise Memory Usage
ОК

#### Scanning

Setup		? 🛛
Actions Scanning	View	
Current Pattern	nfo	Defee Deller
Setting	Value	Define Pattern
Scan type Total Fields	Rectangle 100	Load
Pattern Width Pattern Height X Fields	2.350 mm 10	Save
Y Fields X Step Size Y Step Size	10 316.19 μm 234.23 μm	
Auto-set origin	to current position on Run	
✓ Auto-set step sizes when defining pattern		
Auto-set No ol	Fields when defining pattern	
ОК	Cancel	Apply Help

Setting	Description
Auto-set origin to current position on run	Checkbox which controls whether scan origin is set to current position
Auto-set step sizes when defining pattern	Ensures that fields in scan are contiguous.
Auto-set No of fields when defining pattern	Specifies that number of required field to fully scan an area is determined automatically.

#### View

Setup ?
Actions Scanning View Map Map Map view: Show Movement Trace Pattern field options
Show Field Borders
Border style:     Rectangle       Define Colors       Selection frame border width:
OK Cancel Apply Help

This dialog defines some conditions applying to the appearance of the scan map

Setting	Description
Map View	Choose required Map View from list
Show movement trace	Optional display of scan trace
Show field borders	Optional display of field borders.
Border Style	Specifies style of borders displayed
Selection frame border width	Select width for field borders

\_

# **Scan Pattern Properties**

The dialogs are accessed from the Scan Setup menu.

#### Pattern

Scan Pattern Properties
Pattern Focusing Field of View
Pattern Type Rectangle
Number of fields in X: 10
Number of fields in Y: 10
X step size: 316.19 Auto-Step Size
Y step size: 234.23
by 32 📑 pixels
Total fields: 100 Width (mm): 3.1693
Total area (sq. mm): 7.8225 Height (mm): 2.3498
OK Cancel Apply Help

Setting	Description
Pattern Type	Select required format of scan from list. Note that for Turboscan mode only a rectangle is permitted.
Number of Fields in X	Optionally enter number of X fields. This will be overridden if the scan area is drawn directly using the scan area draw tool.
Number of Fields in Y	Optionally enter number of X fields. This will be overridden if the scan area is drawn directly using the scan area draw tool.
X step size	Normally the step size (in microns) is automatically calculated from the calibration value when a scan area is defined or the auto-step size button is used. It can be manually defined here if needed.

Setting	Description
Y step size	See X step size (above).
Overlap field edges	The combination of checkbox and pixel value entered causes the fields in the scan to be overlapped. This is recommended for most cases, especially where encoders are used.
Scanning format	Select either "snake" scan or "raster" scan. Better stitching results will often be obtained when raster scan is selected as this eliminates backlash.

#### Focusing

Scan Pattern Properties	$\mathbf{\Sigma}$
Pattern Focusing Field of View	
Automatic Focus	
Enable Auto Focus	
Perform Auto Focus every 4 fields	
Predictive Focus	
Enable predictive focus correction	
OK Cancel Apply Help	

Setting	Description
Enable Auto Focus	Checkbox to select whether autofocus will be performed. Note that autofocus only applies to standard scanning and not to Turboscan. The settings used will be those defined in the Define Lens Automation dialogs.
Perform Auto Focus every nn	Specify the frequency at which the autofocus is to be

Setting	Description
fields	performed.
Enable predictive focus correction	Checkbox to enable or disable predictive focus. Note that predictive focus can be used with any mode of scanning and may also be used in combination with autofocus.

#### **Field of View**

Scan Pattern Pro	perties			×
Pattern Focusing	Field of View			
Field Dimensions				
	Width of field of view	1388	pixels	
	Height of field of view	1036	pixels	
Calibration				
	Pixel Width (X)	0.2332	microns	
	Pixel Height (Y)	0.2333	microns	
			Apply 1 Hala	
			Арруу Неір	

Setting	Description
Width of field of view	This will normally be automatically set from the camera definition.
Height of field of view	This will normally be automatically set from the camera definition.
Pixel Width (X)	This is the calibrated value of the X axis expressed in microns per pixel.
Pixel Width (Y)	This is the calibrated value of the Y axis expressed in microns

Setting

#### Description

per pixel.

# **Calibration and Alignment**

See also the section on Calibration earlier in this manual.

#### **Calibrate Lens**

Calibrate Lenses	×
Calibrate Lenses         Set calibration for this objective and mag changer lens combination:         20×+1.0×       Select         Alignment         Rotate Camera to achieve best alignment         ✓ Horizontal       Align         ✓ Vertical       Align         Calibrate using Stage       Drive an object into each circle and select the corresponding "Set" button         ?       Set         Set       • • • •         Set       • • • •	Auto Calibrate
Calibration Microns per Pixel X: 0.233177 Microns per Pixel Y: 0.233298	Drive an object into the top left circle and press "Auto Calibrate". Adjust the camera to minimize rotation angle. The images above should show the same image when the calibration is correct
OK Cancel Apply Help	Auto Calibrate

Setting	Description
Select	Select required combination of objective and mag changer for calibration.
Alignment	Select either Horizontal or Vertical (or both) and then press the align button to start automated movement to aid camera alignment.
Calibrate using stage	This section is used to move from ring to ring and set position for calculation of calibration value. See separate section on

Setting	Description
	calibration earlier in the manual.
Microns per Pixel X	Optionally enter required value and press update map to see effect on real scan. See separate section on calibration earlier in this manual.
Microns per Pixel Y	See above.
Auto Calibrate	See section on calibration earlier in this manual.

# Camera Set-up

Note that exact dialog functionality is automatically tailored to suit the characteristics and facilities of different camera types. The following dialogs are illustrative of typical settings.

#### Select Input

Select Input
Leica DFCamera QICam Firewire
<ul> <li>Use Hardware Acceleration</li> <li>Auto Refresh Image</li> <li>Trivering France Bandare</li> </ul>
I rimming Frame Borders
Top 🛛 🛨
Left 0 🕂 Right 0 🕂
Bottom 0
OK Cancel

Setting	Description
Select	Select required camera (from those installed) by highlighting it in the list.
Use Hardware Acceleration	This should not normally be enabled. It is intended for advanced users with special requirements only.
Auto Refresh Images	This should not normally be enabled. It is intended for advanced users with special requirements only.
Trimming Frame Borders	This allows the user to "trim" the image coming from the camera by removing pixels from edges. It is normally only used with video cameras where undesirable effects (e.g., "ringing") can occur at image edges.

#### Exposure

QICam Setup Dialog	×
Exposure Color Balance Process Shading Info	
Exposure 12 μS 150 us 17.896 mins	
Gain 0.600 2.79 15.0	
Offset -2048 0 2047	
10.459 Frames / Sec OK Cancel	

Setting	Description
Exposure	Select a blank field and use the slider bar to set the green channel (intensity) to the position shown.
Gain	If necessary, set the gain to the required value using the slider bar. Excessive gain is normally undesirable and will adversely effect image quality.
Offset	This control, in combination with Gain can be used to increase or decrease contrast in the image if needed.

#### **Color Balance**



Setting	Description
White Balance	Pressing this button will automatically adjust the color balance of the camera, shown graphically by the histograms coinciding. This operation must be performed on a blank field to be effective.
Individual channels	If desired, the individual color components can be manually set using the slider controls.

#### **Process**

Q	Cam Setup Dialog		×
	Exposure Color Balance Pr	rocess Shading Info	
	Trigger Modes	Internal Freerun	
	Read Out	20 MHz	
	Bayer Interpolation	Best	
	Format	Bayer8	
	10.490 Frames / Sec	OK Cancel	

The contents of the Process dialog display advanced features specific to your make and model of camera. Please refer to your camera's documentation regarding the use of the settings available for your camera.

#### Shading

QICam Setup Dialog	×	
Exposure Color Balance Process Shading Info	_,	
To implement shading correction, select a blank white field. Then press the "Setup Shading Correction" button. Setup Shading Correction		
Shading Correction can be turned on and off using the check box below.		
Shading On Note shading correction should be setup each time the optical path is changed in any way. i.e. Change of Objective, Lamp Intensity or Condenser setting		
10.490 Frames / Sec OK Cancel		

Setting	Description
Setup Shading Correction	This operation must be performed on a blank field to be effective. It will automatically calculate the amount of shading in the image and adjust each incoming image to compensate for this.
Shading on	This checkbox allows the shading correction to be enabled or disabled

# Appendix

# **TROUBLESHOOTING GUIDE**

Problem	Possible Causes	Solution
OASIS-4i card not detected by Windows; Plug-and-Play does not find OASIS-4i card	• Card not fully seated into PCI slot	Ensure card is fully seated into PCI slot along entire length
	• Conflict with another card on PCI bus	Move OASIS-4i card to another free PCI slot
OASIS-4i card is listed as an unknown PCI device in Windows Device Manager	• OASIS-4i driver not installed	Perform driver installation procedure
My 3 <sup>rd</sup> party application software cannot recognize OASIS-4i card	• OASIS-4i driver not installed	Perform driver installation procedure
	• Application's support library for OASIS-4i card not installed	Run application's motorized controller installation procedure; refer to the application documentation for further details
My 3 <sup>rd</sup> party application recognizes the OASIS-4i card, but the motors are not working	• Motor power not connected	Ensure OASIS-4i motor power connector (PL5) is fitted with a power supply plug
	• Motor cable connectors disengaged or faulty	Ensure motors are connected fully fitted at OASIS-4i connector SK1 and at motor end of cables

Problem	Possible Causes	Solution
	• OASIS-4i is not properly configured for the type of automation hardware fitted	Run OASIS configuration wizard to setup the card for your system
	• Axis positions are outside the limits of travel	Run OASIS configuration wizard or 3 <sup>rd</sup> party application options to initialize the axis coordinate system
The system is stalling when making movements	• Insufficient power to motor drives	Adjust maximum motor current using the OASIS Flash Memory Configuration utility
	Insufficient power to motor drives	Use parallel motor windings to increase current in motor phases
	• Insufficient power to motor drives	Increase motor drive voltage using external 24V power supply
	• The drive lead screw is damaged	Contact automation mechanics manufacturer for service details
The XY stage does not halt when a physical limit is reached	• Limit switch direction is incorrect for stage type	Run OASIS configuration wizard to auto-detect limit switch direction and polarity
An axis is not moving the correct distance when attempting to step a known amount	• Axis calibration incorrect	Set axis pitch or step size using OASIS or 3 <sup>rd</sup> party application software
	• The axis is stalling	See troubleshooting section for stalling during movement
	• Encoder, if fitted, is configured incorrectly	Run OASIS configuration wizard for encoders or define encoder settings using OASIS Flash Memory Configuration utility
The Joystick is not working	Internal cable connection	Verify internal connection from joystick cable connector

Problem	Possible Causes	Solution
	error	plate to PL7 on back end of OASIS-4i card; ensure red stripe on ribbon cable is aligned to Pin 1 on connector PL7

# If You Need Help

If your OASIS-4i controller was provided as part of an integrated solution, your first contact should by to your system vendor. They will be most familiar with your overall system and any specialized configuration details.

To contact Objective Imaging directly, please visit *www.objectiveimaging.com* for contact details for your area.



# **CONNECTOR INFORMATION**

Refer to the following schematic for connector placement on the OASIS-4i card.



# SK1 - 44-way HD-type female - XYZ, video, and digital outputs on front panel.

The main connector for XY stage, Z focus, video I/O, XYZ encoder input, and digital output signalling.

Pin	Signal	Pin	Signal
1	Video in (Y)	23	I/O Control 2
2	Ground (Video in Y)	24	Y Encoder B
3	Z-axis Cosine Out	25	Y Encoder A
4	Z-axis Sine Out	26	Ground
5	Z-axis Sine Return	27	No Connect
6	Z-axis Cosine Return	28	X Encoder B
7	Y-axis Cosine Out	29	X Encoder A
8	Y-axis Sine Out	30	Ground
9	Y-axis Sine Return	31	Video out (Y)
10	Y-axis Cosine Return	32	Ground (Video out Y)
11	X-axis Cosine Out	33	Video out (C)
12	X-axis Sine Out	34	Ground (Video out C)
13	X-axis Sine Return	35	Z Limit -ve
14	X-axis Cosine Return	36	Z Limit +ve
15	Key (No connect)	37	Open Collector Output 1 (100R current limit resistor)
16	Key (No connect)	38	+ 5V (Fused - 1A)
17	Video in (C)	39	Y Limit -ve
18	Ground (Video in C)	40	Y Limit +ve
19	I/O Control 1	41	Open Collector Output 2 (No current limit resistor)
20	Z Encoder B	42	+12 V (Fused - 1A)
21	Z Encoder A	43	X Limit -ve
22	Ground	44	X Limit +ve

#### PL2 - 25-way D-type female - F-axis connector

Pin	Signal	Pin	Signal
1	F-axis Sine Out	9	F Limit +
2	F-axis Sine Return	10	F Limit
3	F-axis Cosine Out	11	N/C
4	F-axis Cosine Return	12	N/C
5	F Encoder A	13	Home Input
6	F Encoder B	14	+5V
7	N/C	15	+5V
8	N/C	16 - 25	0V

Fourth axis connector designed to be connected to filter wheels, motorized zoom, and general-purpose motor drive. Connected to PL2 via ribbon cable.

#### PL1 – 9-way D-type male - Trackball/Mouse port on front panel

RS232 port designed to connect to a serial mouse or trackball.

Pin	Signal
1	N/C
2	data receive
3	data transmit
4	DTR
5	GND
6	DSR
7	RTS
8	CTS
9	N/C

PL7 – 26-way header male – Analogue/Joystick port

Pin	Signal	Pin	Signal
1	VRef	14	GND
2	GND	15	DSP Serial Port Data transmit
3	Joystick X Input	16	GND
4	GND	17	DSP Serial Port gated SCLK
5	Joystick Y Input	18	GND
6	GND	19	DSP Serial Port Receive Frame Sync (RFS)
7	GND	20	N/C
8	N/C	21	DSP Serial Port Data Receive
9	+5V	22	N/C
10	N/C	23	DSP IRQE (Focus Digi-knob A signal)
11	DSP Serial Port gated SCLK	24	N/C
12	GND	25	TTL Input (Focus Digi-knob B signal)
13	DSP Serial Port Transmit Frame Sync (TFS)	26	N/C

#### PL4 - 10-way header male - TTL input port

TTL/3.3V compatible input port.

Pin	Signal
1	Input 0
2	GND
3	Input 1
4	GND
5	Input 2
6	GND
7	Input 3
8	GND
9	+3.3V
10	GND

# Appendix

# **OASIS-41 SPECIFICATIONS**

Stepper Performance	Axes	4 (Independently controlled)
	Micro-step resolution	1/64 Full-step (0.028 degrees with 200 step/rev motor)
	Maximum speed	512 KHz (micro-steps/sec), 8 KHz (half-steps/sec)
	Minimum speed	32 Hz (micro-steps/sec), 1 Hz (half-steps/sec)
	Maximum motor current	0.5A to 1.25A/phase in 5mA steps
	Maximum motor supply voltage	+30V (typically +12V)
	Minimum motor supply voltage	+10V
	Command overhead (Move XYZ)	<10 µs
	Controller Response time (Move XYZ)	<20 µs
	Acceleration/deceleration profiles	Preset slow/normal/fast or user definable
	Position counter accuracy	32 bits
General	Processor (DSP)	ADSP-2181
	Processor clock frequency	32 MHz
	Non-volatile memory	1-Mbit Flash for program and user configuration storage
	Reset method	Hardware watchdog, software, (PC reset selectable as required)
	Switch-on time	<1 s - fully functional
Bus Interface	Туре	PCI 2.2 Compliant
	Bus-master	No
	Operating Frequency	to 33 MHz
System Safety	Watchdog timer function	Resets board on processor fail
	Watchdog timeout	1.6 s
	Drive current limit	4 A max per motor
	Drive current limit response time	4 ms (typical)
	Thermal shutdown	Yes
	Temperature monitor	Yes
	Drive voltage monitor	Yes
	Hardware limit switch inputs	Definable N/O or N/C
	Software limits	User defined
	Software	Stop individual or all axes command
1/0	Encoder inputs	Phase-quadrature, +5V, each axis
	Maximum count rate	512 KHz
	O/C output - current limited	1 (100 Ohm in series)
	O/C output - unprotected	1 (100 mA max)
	Home input (filter-wheel)	1 (10k pull-up to +5V)
	General Purpose I/O	4 (3.3V)
	+12V	Via 44-way connector (resettable fuse protected 1.1A)
	+5V	Via 44-way connector (resettable fuse protected 1.1A)
	S232 ports	2 (1 used for Trackball/mouse control of XYZ axes)
	Analogue port	1 (joystick interface)
	Phase-quadrature I/P	1 (for Z axis control)
	SVHS video I/P	1 (75R terminated for use with optional Autofocus module)
	SVHS video O/P	1 (buffered video in, 75R drive)

Power Reqm't (Max)	+5 V (±5%)	1.75A
	+12 V (±5%)	100 mA
	-12 V (±5%)	50 mA
	10-28V (motor supply)	1.4 x motor phase current x number of axes driven simultaneously
	PC Power Supply	PC power of 250W or higher is required (in some models the fitting of an additional cooling fan is recommended)
Connectors	Drive / Encoder / Limit I/O connector	44-way female high-density d-type with screw fixings
	Trackball / Mouse connector	9-way male d-type (standard serial port)
	4 <sup>th</sup> axis	25-way female d-type with screw fixings (optional)
	RS232	9-way male d-type (standard serial port) (optional)
	Motor power	4-way male disk-drive power connector (normally connected to PC power supply)
Physical Dimensions	Length / Height (excluding connectors)	248 mm x 102 mm (9-3/4" x 4")
Environment	Operating temperature	0 to 35 °C (ambient)
	Storage temperature	0 to 70 °C



Objective Imaging Ltd. The Bury Newmarket Road Cambridge CB5 9AQ Great Britain www.objectiveimaging.com